Lecture 1B: STEEL CONSTRUCTION: INTRODUCTION TO DESIGN

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STEEL CONSTRUCTION: INTRODUCTION TO DESIGN

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SUMMARY: The need for structural idealisations is explained in the context of developing quantitative analysis and design procedures. Alternative ways of introducing safety margins are discussed and the role of design regulations is introduced. The philosophy of limit state design is explained and appropriate values for partial safety factors for loads and strength are discussed. A glossary of terms is included.

1. INTRODUCTION

The fundamental objectives of structural design are to provide a structure which is safe and serviceable to use, economical to build and maintain, and which satisfactorily performs its intended function. All design rules, whatever the philosophy, aim to assist the designer to fulfil these basic requirements. Early design was highly empirical. It was initially based largely upon previous experience, and inevitably involved a considerable number of failures. Physical testing approaches were subsequently developed as a means of proving innovative designs. The first approaches to design based upon calculation methods used elastic theory. They have been used almost exclusively as the basis for quantitative structural design until quite recently. Limit state design is now superseding the previous elastic permissible stress approaches and forms the basis for Eurocode 3 [1] which is concerned with the design of steel structures. In the following sections the principles of limit state design are explained and their implementation within design codes, in particular Eurocode 3, is described.

The procedures of limit state design encourage the engineer to examine conditions which may be considered as failure - referred to as limit states. These conditions are classified into ultimate and serviceability limit states. Within each of these classifications, various aspects of the behaviour of the steel structure may need to be checked.

Ultimate limit states concern safety, such as load-carrying resistance and equilibrium, when the structure reaches the point where it is substantially unsafe for its intended purpose. The designer checks to ensure that the maximum resistance of a structure (or element of a structure) is adequate to sustain the maximum actions (loads or deformations) that will be imposed upon it with a reasonable margin of safety. For steelwork design the aspects which must be checked are notably resistance (including yielding, buckling, and transformation into a mechanism) and stability against overturning (Figure 1). In some cases it will also be necessary to consider other possible failure modes such as fracture due to material fatigue and brittle fracture.



Figure 1 Ultimate failure conditions

Serviceability limit states concern those states at which the structure, although standing, starts to behave in an unsatisfactory fashion due to, say, excessive deformations or vibration (Figure 2). Thus the designer would check to ensure that the structure will fulfil its function satisfactorily when subject to its service, or working, loads.



(b) Excessive vibration

Figure 2 Serviceability failure conditions

These aspects of behaviour may need to be checked under different conditions. Eurocode 3 for instance defines three design situations, corresponding to normal use of the structure, transient situations, for example during construction or repair, and accidental situations. Different actions, i.e. various load combinations and other effects such as temperature or settlement, may also need to be considered (Figure 3).

Despite the apparently large number of cases which should be considered, in many cases it will be sufficient to design on the basis of resistance and stability and then to check that the deflection limit will not be exceeded. Other limit states will clearly not apply or may be shown not to govern the design by means of quite simple calculation.



(b) Action due to temperature effects and restraint to expansion.



(c) Action due to an imposed deflection such as foundation settlement

Lecture 1B.2.2: Limit State Design Philosophy and Partial S

Factors

Figure 3 Structural actions

At its most basic level limit state design simply provides a framework within which explicit and separate consideration is given to a number of distinct performance requirements. It need not necessarily imply the automatic use of statistical and probabilistic concepts, partial safety factors, etc., nor of plastic design, ultimate load design, etc. Rather it is a formal procedure which recognises the inherent variability of loads, materials, construction practices, approximations made in design, etc., and attempts to take these into account in such a way that the probability of the structure becoming unfit for use is suitably small. The concept of variability is important because the steelwork designer must accept that, in performing his design calculations, he is using quantities which are not absolutely fixed or deterministic. Examples include values for loadings and the yield stress of steel which, although much less variable than the properties of some other structural materials, is known to exhibit a certain scatter (Figure 4). Account must be taken of these variations in order to ensure that the effects of loading do not exceed the resistance of the structure to collapse. This approach is represented schematically in Figure 5 which shows hypothetical frequency distribution curves for the effect of loads on a structural element and its strength or resistance. Where the two curves overlap, shown by the shaded area, the effect of the loads is greater than the resistance of the element, and the element will fail.



Figure 4 Variability of yield stress

Figure 5 Representation of design principle for variable effect and resistance

3. ACTIONS

An action on a structure may be a force or an imposed deformation, such as that due to temperature or settlement. Actions are referred to as direct and indirect actions respectively in Eurocode 3.

Actions may be permanent, e.g. self-weight of the structure and permanent fixtures and finishes, variable, e.g. imposed, wind and snow loads, or accidental, e.g. explosions and impact (Figure 6). For earthquake actions, see Lectures 17 and Eurocode 8 [2]. Eurocode 1 [3] represents these by the symbols G, Q and A respectively, together with a subscript - k or d to denote characteristic or design load values respectively. An action may also be classified as fixed or free depending upon whether or not it acts in a fixed position relative to the structure.









(b) Variable actions, e.g imposed, wind and snow loads



(c) Accidental action, e.g. impact

Lecture 1B.2.2: Limit State Design Philosophy and Partial

Factors

Figure 6 Structural actions

3. ACTIONS 3.1 Characteristic Values of Actions (G_k , Q_k and A_k)

The actual loadings applied to a structure can seldom be defined with precision; liquid retaining structures may provide exceptions. To design a structure for the maximum combination of loads which could conceivably be applied would in many instances be unreasonable. A more realistic approach is to design the structure for 'characteristic loads', i.e. those which are deemed to have just acceptable probability of not being exceeded during the lifetime of the structure. The term 'characteristic load' normally refers to a load of such magnitude that statistically only a small probability, referred to as the fractile, exists of it being exceeded.

3. ACTIONS 3.1 Characteristic Values of Actions (G_k , Q_k and A_k)

Imposed loadings are open to considerable variability and idealisation, typically being related to the type of occupancy and represented as a uniform load intensity (Figure 7). Dead loads are less variable although there is evidence that variations arising in execution and errors can be substantial, particularly in the case of in-situ concrete and finishes such as tarmac surfacing on road bridges.

Loadings due to snow, wind, etc. are highly variable. Considerable statistical data on their incidence have been collated. Consequently it is possible to predict with some degree of certainty the risk that these environmental loads will exceed a specified severity for a particular location.



Figure 7 Real imposed loads are idealised as uniformly distributed.

3. ACTIONS 3.2 Design Values of Actions (G_d , Q_d and A_d)

The design value of an action is its characteristic value multiplied by an appropriate partial safety factor. The actual values of the partial factors to be used depend upon the design situation (normal, transient or accidental), the limit state and the particular combination of actions being considered. Corresponding values for the design effects of actions, such as internal forces and moments, stresses and deflections, are determined from the design values of the actions, geometrical data and material properties.

4. MATERIAL PROPERTIES

Variability of loading is only one aspect of uncertainty relating to structural behaviour. Another important one is the variability of the structural material which is reflected in variations in strength of the components of the structure. Again, the variability is formally accounted for by applying appropriate partial safety factors to characteristic values. For structural steel, the most important property in this context is the yield strength.

4. MATERIAL PROPERTIES4.1 Characteristic Values of Material Properties

The characteristic yield strength is normally defined as that value below which only a small proportion of all values would be expected to fall. Theoretically this can only be calculated from reliable statistical data. In the case of steel, for practical reasons a nominal value, corresponding typically to the specified minimum yield strength, is generally used as the characteristic value for structural design purposes. This is the case in Eurocode 3 which tabulates nominal values of yield strength for different grades of steel.

4. MATERIAL PROPERTIES4.2 Design Values of Material Properties

The design value for the strength of steel is defined as the characteristic value divided by the appropriate partial safety factor. Other material properties, notably modulus of elasticity, shear modulus, Poisson's ratio, coefficient of linear thermal expansion and density, are much less variable than strength and their design values are typically quoted as deterministic.

In addition to the quantified values used directly in structural design, certain other material properties are normally specified to ensure the validity of the design procedures included within codified rules. For instance Eurocode 3 stipulates minimum requirements for the ratio of ultimate to yield strength, elongation at failure and ultimate strain if plastic analysis is to be used [1].

5. GEOMETRICAL DATA

Geometrical data are generally represented by their nominal values. They are the values to be used for design purposes. The variability, for instance in cross-section dimensions, is accounted for in partial safety factors applied elsewhere. Other imperfections such as lack of verticality, lack of straightness, lack of fit and unavoidable minor eccentricities present in practical connections should be allowed for. They may influence the global structural analysis, the analysis of the bracing system, or the design of individual structural elements and are generally accounted for in the design rules themselves.

6. PARTIAL SAFETY FACTORS

Limit state design provides for a number of partial safety factors to relate the characteristic values of loads and strength to design values. ISO Standard 2394 [4] suggests the use of seven partial safety factors but these are often combined to simplify design procedures. This is the case in the Eurocodes [1,3] which include factors for actions and resistance.

In principle, the magnitude of a partial safety factor should be related to the degree of uncertainty or variability of a particular quantity (action or material property) determined statistically. In practice, whilst this appears to be the case, the actual values of the partial safety factors used incorporate significant elements of the global safety factor and do not represent a rigorous probabilistic treatment of the uncertainties [5-8].

The characteristic actions (F_k) are multiplied by the partial safety factors on loads (γ_F) to obtain the design loads (F_d), that is: $F_d = \gamma_f F_k$.

The effects of the application of the design loads to the structure, i.e. bending moment, shear force, etc. are termed the 'design effects' E_d.

The design resistance R_d is obtained by dividing the characteristic strengths R_k by the partial safety factors on material γ_M , modified as appropriate to take account of other considerations such as buckling. For a satisfactory design the design resistance should be greater than the 'design effect'.

7. ULTIMATE LIMIT STATE

The following conditions may need to be verified under appropriate design actions:

a) $E_{d,dst} \leq E_{d,stb}$

where $E_{d,dst}$ and $E_{d,stb}$ are the design effects of destabilising and stabilising actions respectively. This is the ultimate limit state of static equilibrium.

b) $E_d \ll R_d$

where E_d and R_d are the internal action and resistance respectively. In this context it may be necessary to check several aspects of an element's resistance. These aspects might include the resistance of the cross-section (as a check on local buckling and yielding), and resistance to various forms of buckling (such as overall buckling in compression, lateral-torsional buckling and shear buckling of webs), as well as a check that the structure does not transform into a mechanism.

c) no part of the structure becomes unstable due to second order effects.

d) the limit state of rupture is not induced by fatigue.

8. SERVICEABILITY LIMIT STATE

The serviceability limit state is generally concerned with ensuring that deflections are not excessive under normal conditions of use. In some cases it may also be necessary to ensure that the structure is not subject to excessive vibrations. Cases where this is particularly important include structures exposed to significant dynamic forces or those accommodating sensitive equipment. Both deflection and vibration are associated with the stiffness rather than strength of the structure.

8. SERVICEABILITY LIMIT STATE 8.1 Deflections

At the serviceability limit state, the calculated deflection of a member or of a structure is seldom meaningful in itself since the design assumptions are rarely realised because, for example:

- the actual load may be quite unlike the assumed design load.
- beams are seldom "simply supported" or "fixed" and in reality a beam is usually in some intermediate condition.
- composite action may occur.

The calculated deflection is, however, valuable as an index of the stiffness of a member or structure, i.e. to assess whether adequate provision is made in relation to the limit state of deflection or local damage. For this purpose, sophisticated analytical methods are seldom justified. Whatever methods are adopted to assess the resistance and stability of a member or structure, calculations of deflection should relate to the structure of the elastic state. Thus, when analysis to check compliance with the strength limit is based on rigid-elastic or elastic-plastic concepts, the structural behaviour in the elastic phase must also be considered.

8. SERVICEABILITY LIMIT STATE 8.1 Deflections

Calculated deflections should be compared with specified maximum values, which will depend upon circumstances. Eurocode 3 [1] for instance tabulates limiting vertical deflections for beams in six categories as follows:

- roofs generally.
- roofs frequently carrying personnel other than for maintenance.
- floors generally.
- floors and roofs supporting plaster or other brittle finish or non-flexible partitions.
- floors supporting columns (unless the deflection has been included in the global analysis for the ultimate limit state).
- situations in which the deflection can impair the appearance of the building.

In determining the deflection it may be necessary to consider the effects of precamber, permanent loads and variable loads separately. The design should also consider the implications of the deflection values calculated. For roofs, for instance, regardless of the limits specified in design rules, there is a clear need to maintain a minimum slope for run-off. More stringent limits may need therefore to be considered for nearly flat roof structures.

8. SERVICEABILITY LIMIT STATE8.2 Dynamic Effects

The dynamic effects to be considered at the serviceability limit state are vibration caused by machinery and self-induced vibrations, e.g. vortex shedding. Resonance can be avoided by ensuring that the natural frequencies of the structure (or any part of it) are sufficiently different from those of the excitation source. The oscillation and vibration of structures on which the public can walk should be limited to avoid significant discomfort to the users. This situation can be checked by performing a dynamic analysis and limiting the lowest natural frequency of the floor. Eurocode 3 recommends a lower limit of 3 cycles per second for floors over which people walk regularly, with a more severe limit of 5 cycles per second for floors used for dancing or jumping, such as gymnasia or dance halls [1]. An alternative method is to ensure adequate stiffness by limiting deflections to appropriate values.

9. STRUCTURAL DESIGN MODELS

No structural theory, whether elastic or plastic, can predict the load-carrying resistance of a structure in all circumstances and for all types of construction. The design of individual members and connections entails the use of an appropriate structural theory to check the mode of failure; sometimes alternative types of failure may need to be checked and these may require different types of analysis. For example, bending failure by general yielding can only occur when the plastic moment is attained; however bending failure is only possible if failure does not occur at a lower load level by either local or overall buckling.

Serviceability limit states are concerned with the performance of the structure under service loading conditions. The behaviour should therefore be checked on the basis of an elastic analysis, regardless of the model used for the ultimate limit state design.

10. CONCLUDING SUMMARY

- Limit state design procedures require formal examination of different conditions which might lead to collapse or inadequate performance.
- The effect of various actions is compared with the corresponding resistance of the structure under defined failure criteria (limit states).
- The most important failure critera are the ultimate limit state (collapse) and the serviceability limit state of deflection.
- In checking each limit state, appropriate design models must be used to provide an accurate model of the corresponding structural behaviour.
- Separate partial safety factors are introduced for loading and material. These factors are variable quantities and the precise values to be used in design reflect the degree of variability in the action or resistance to be factored.
- Different combinations of action may also require different values of safety factor.
- This flexible approach helps provide a more consistent level of safety compared with other design approaches.

11. GLOSSARY

A **limit state** is a condition beyond which the structure no longer satisfies the design performance requirements.

The **ultimate limit state** is a state associated with collapse and denotes inability to sustain increased load.

The **serviceability limit state** is a state beyond which specified service requirements are no longer met. It denotes loss of utility and/or a requirement for remedial action.

Characteristic loads (G_k , Q_k , A_k) are those loads which have an acceptably small probability of not being exceeded during the lifetime of the structure.

The **characteristic strength** (f_y) of a material is the specified strength below which not more than a small percentage (typically 5%) of the results of tests may be expected to fall.

Partial safety factors (γ_G , γ_Q , γ_M) are the factors applied to the characteristic loads, strengths, and properties of materials to take account of the probability of the loads being exceeded and the assessed design strength not being reached.

The **design** (or factored) **load** (G_d , Q_d , A_d) is the characteristic load multiplied by the relevant partial safety factor.

The **design strength** is the characteristic strength divided by the appropriate partial safety factor for the material.

12. REFERENCES

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5. Fukumoto, Y., Itoh, Y. and Kubo, M., "Strength Variation of Laterally Unsupported Steel Beams", ASCE, Vol 106, ST1, 1980.

6. ISO 8930: General Principles on Reliability of Structures - List of Equivalent Terms, 1987.

APPENDIX - PARTIAL SAFETY FACTORS

Partial safety factors for actions

Eurocodes 1 and 3 define three partial safety factors as follows:

- $\gamma_{\rm G}$ permanent actions
- γ_{Q} variable actions
- γ_{A} accidental actions

Two values are specified for g_G . These are $\gamma_{G,sup}$ and $\gamma_{G,inf}$ representing 'upper' and 'lower' values respectively. Where permanent actions have an adverse effect on the design condition under consideration, the partial safety factor should be the upper value. However, where the effect of a permanent action is favourable (for instance in the case of loads applied to a cantilever when considering the design of the adjacent span), the lower value for the partial safety factor should be used, see Figure 8.

APPENDIX - PARTIAL SAFETY FACTORS Partial safety factors for actions

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(b) Worst case for overturning

Figure 8 Arrangement of permanent design loads

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APPENDIX - PARTIAL SAFETY FACTORS Partial safety factors for actions

The treatment of load combinations is quite sophisticated, and involves the definition of 'representative' values, determined by applying a further factor to the design loads, depending upon the particular combination considered. However, simplified procedures are generally permitted. They are outlined below. Note that the values of partial safety factors are indicative only. Although they are specified in Eurocode 3, their precise value may be adjusted by individual countries for use within the country.

APPENDIX - PARTIAL SAFETY FACTORS Load combinations for the ultimate limit state

Either, all permanent loads plus one variable load, all factored, i.e.

 $\Sigma \gamma_{\text{G}} \text{ G}_{\text{ki}}$ + $\gamma_{\text{Q}} \text{ Q}_{\text{k1}}$

where γ_{G} and γ_{Q} are taken as 1,35 and 1,5 respectively,

or, all permanent loads plus all variable loads, all factored, i.e.

 $\Sigma \gamma_{\rm G} \, {\rm G}_{\rm ki}$ + S $\gamma_{\rm Q} \, {\rm Q}_{\rm ki}$

where $\gamma_{\rm G}$ and $\gamma_{\rm Q}$ are both taken as 1,35.

These values recognise the reduced probability of more than one variable load existing simultaneously. For instance, although a structure may on occasions be subject to its maximum wind load, it is much less likely that it will be exposed to a combination of maximum wind and imposed loads.

APPENDIX - PARTIAL SAFETY FACTORS Load combinations for the serviceability limit state

Either, all permanent loads plus one variable load are considered. In each case the partial safety factor is unity, i.e. the loads are unfactored characteristic values:

 $\Sigma \mathbf{G}_{\mathrm{ki}} + \mathbf{Q}_{\mathrm{k1}}$

or, all permanent loads (partial safety factor unity) plus all variable loads (with a partial safety factor of 0,9), i.e:

 Σ G_{ki} + 0,9 Σ Q_{ki}

Where simplified compliance rules are provided for serviceability, there is no need to perform detailed calculations with different load combinations.

APPENDIX - PARTIAL SAFETY FACTORS Partial safety factors for material

Alternative partial safety factors for material are specified as follows:

 γ_{M0} = 1,0 for consideration of resistance of Class 1, 2 or 3 cross-section.

 γ_{M2} = 1,0 (rod) or 1,1 (shell) for consideration of resistance of Class 4 cross-section and resistance to buckling.

 γ_{M2} = 1,25 for resistance consideration of cross-section at holes

Each country may specify their own values of partial safety factors

APPENDIX – CONCEPT OF EUROCODES

The eurocodes are the ten European standards (EN; harmonised technical rules) specifying how structural design should be conducted within the European Union (EU). These were developed by the European Committee for Standardisation upon the request of the European Commission.

EN 1990 Eurocode: Basis of structural design

EN 1991 Eurocode 1: Actions on structures

EN 1992 Eurocode 2: Design of concrete structures

EN 1993 Eurocode 3: Design of steel structures

EN 1994 Eurocode 4: Design of composite steel and concrete structures

EN 1995 Eurocode 5: Design of timber structures

EN 1996 Eurocode 6: Design of masonry structures

EN 1997 Eurocode 7: Geotechnical design

EN 1998 Eurocode 8: Design of structures for earthquake resistance

EN 1999 Eurocode 9: Design of aluminium structures

APPENDIX – CONCEPT OF EUROCODES

Each of the codes (except EN 1990) is divided into a number of Parts covering specific aspects of the subject. In total there **are 58 EN Eurocode parts** distributed in the ten Eurocodes (EN 1990 – 1999).



Links between the Eurocodes

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Factors

http://eurocodes.jrc.ec.europa.eu

APPENDIX – CONCEPT OF EUROCODES EN 1991: Actions on structures

EN 1991 Eurocode 1 provides comprehensive information on all actions that should normally be considered in the design of buildings and other civil engineering works, including some geotechnical aspects.

It is in four main parts, the first part being divided into sub-parts that cover **densities**, **self-weight and imposed loads**; **actions due to fire**; **snow**; **wind**; **thermal actions**; **loads during execution** and **accidental actions**. The remaining three parts cover traffic loads on bridges, actions by cranes and machinery and actions in silos and tanks.

APPENDIX – CONCEPT OF EUROCODES

EN 1991: Actions on structures

- **EN 1991-1-1:2002** General actions Densities, self-weight, imposed loads for buildings
- EN 1991-1-2:2002 General actions Actions on structures exposed to fire
- **EN 1991-1-3:2003** General actions Snow loads
- **EN 1991-1-4:2005** General actions Wind actions
- EN 1991-1-5:2003 General actions Thermal actions
- EN 1991-1-6:2005 General actions Actions during execution
- EN 1991-1-7:2006 General actions Accidental actions
- EN 1991-2:2003 Traffic loads on bridges
- EN 1991-3:2006 Actions induced by cranes and machinery
- EN 1991-4: 2006 Silos and tanks

APPENDIX – CONCEPT OF EUROCODES EN 1993: Design of steel structures

EN 1993 Eurocode 3 applies to the design of buildings and other civil engineering works in steel. It complies with the principles and requirements for the safety and serviceability of structures, the basis of their design and verification that are given in EN 1990 – Basis of structural design. EN Eurocode 3 is concerned with requirements for resistance, serviceability, durability and fire resistance of steel structures.

EN Eurocode 3 is wider in scope than most of the other design EN Eurocodes due to the diversity of steel structures, the need to cover both bolted and welded joints and the possible slenderness of construction. EN 1993 has about 20 parts covering common rules, fire design, bridges, buildings, tanks, silos, pipelined piling, crane supported structures, towers and masts, chimneys, etc.

EN Eurocode 3 is intended to be used in conjunction with:

- EN 1990: Eurocode Basis of structural design;
- EN 1991: Eurocode 1 Actions on structures;
- ENs, ETAGs and ETAs for construction products relevant for steel structures;
- EN 1090: Execution of steel structures Technical requirements;
- EN 1992 to EN 1999 when steel structures or steel components are referred to.

APPENDIX – CONCEPT OF EUROCODES

EN 1993: Design of steel structures

- EN 1993-1-1:2005 General rules and rules for buildings
- EN 1993-1-2:2005 General rules Structural fire design
- EN 1993-1-3:2006 General rules Supplementary rules for cold-formed members and sheeting
- EN 1993-1-4:2006 General rules Supplementary rules for stainless steels
- EN 1993-1-5:2006 General rules Plated structural elements
- EN 1993-1-6:2007 Strength and stability of shell structures
- EN 1993-1-7:2007 Strength and stability of planar plated structures subject to out of plane loading
- EN 1993-1-8:2005 Design of joints
- EN 1993-1-9:2005 Fatigue
- EN 1993-1-10:2005 Material toughness and through-thickness properties
- EN 1993-1-11:2006 Design of structures with tension components
- EN 1993-1-12:2007 General High strength steels

APPENDIX – CONCEPT OF EUROCODES

EN 1993: Design of steel structures

- EN 1993-2:2006 Steel bridges
- EN 1993-3-1:2006 Towers, masts and chimneys Towers and masts
- EN 1993-3-2:2006 Towers, masts and chimneys Chimneys
- EN 1993-4-1:2007 Silos
- EN 1993-4-2:2007 Tanks
- EN 1993-4-3:2007 Pipelines
- EN 1993-5:2007 Piling
- EN 1993-6:2007 Crane supporting structures